System-in-Package Technology:

Making it Easier to Build Your Own Linux Computer

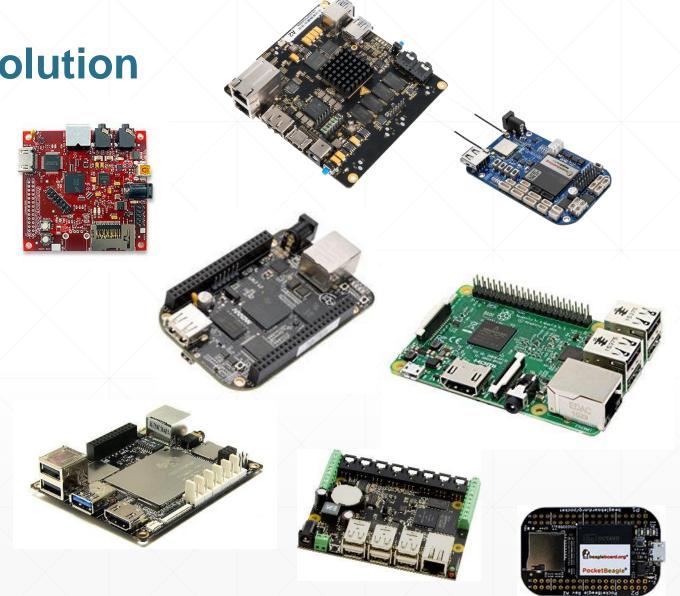
Jason Kridner Erik Welsh 03/12/2018





The SBC Prototyping Revolution

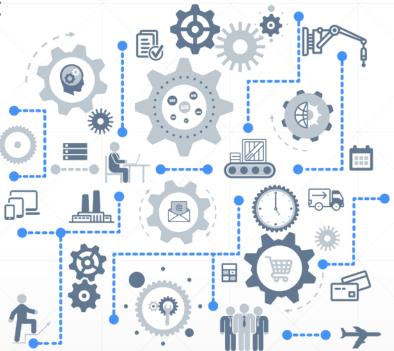
- Proliferation of prototyping boards
 - Huge array of Processors
 - Every kind of connector
 - Add-on boards for additional functionality
- Developing communities
 - Support for new users
 - Collaboration for experienced developers
- Exposure to Linux
 - Development of drivers
 - Open source projects



Software Drives Hardware Decisions

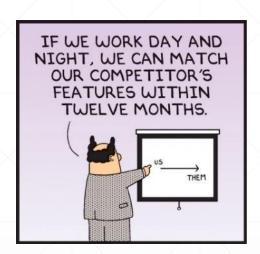
- Software developers must be involved in Hardware development
 - If there is no SW for a piece of HW, then don't use it
 - Many platforms provide great starting point for SW development
 - Focus on value added feature differentiation
 - Re-writing drivers does not add value
 - Don't allow changes in HW for the sake of changing HW
 - SW impact needs to be understood

- With great power, comes great responsibility ...
 - Choosing a platform with Open Hardware
 - Using components that can be obtained from Distribution / in small quantities
 - Hardware should also focus on value added features
 - Routing DDR does not add value

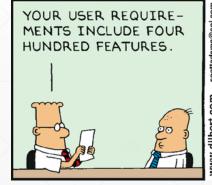


"Mind the Gap" Moving from Prototype to Product

- Developing custom PCB
 - Smaller is better ... but smaller is harder
 - Open hardware help development; known good solutions
- Migrating Software
 - Porting from development board to final components
 - Bring up & Provisioning
- Doing more with less
 - Smaller teams
 - Need tools that reduce time and effort











System-in-Package provides simple Linux HW Solutions

Minimum Hardware Required to Run Linux

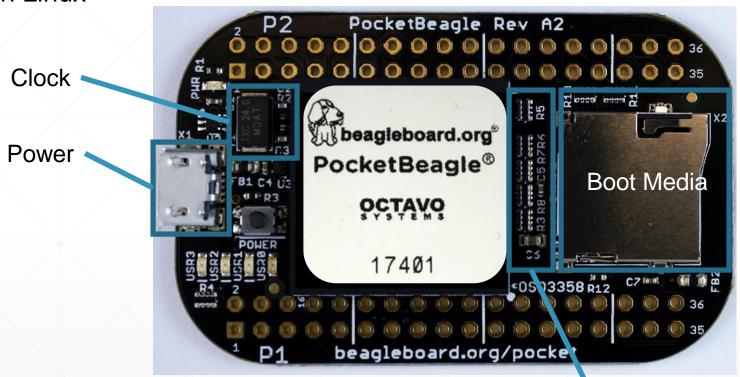
Connect power inputs

Connect clock inputs

Select boot mode

Provide Linux boot image

Proven Linux solution

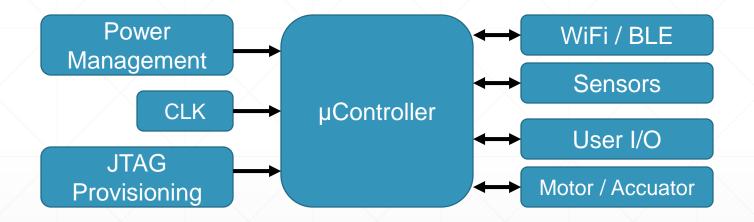


Like working with a microcontroller but now with the power of Linux

Boot Mode

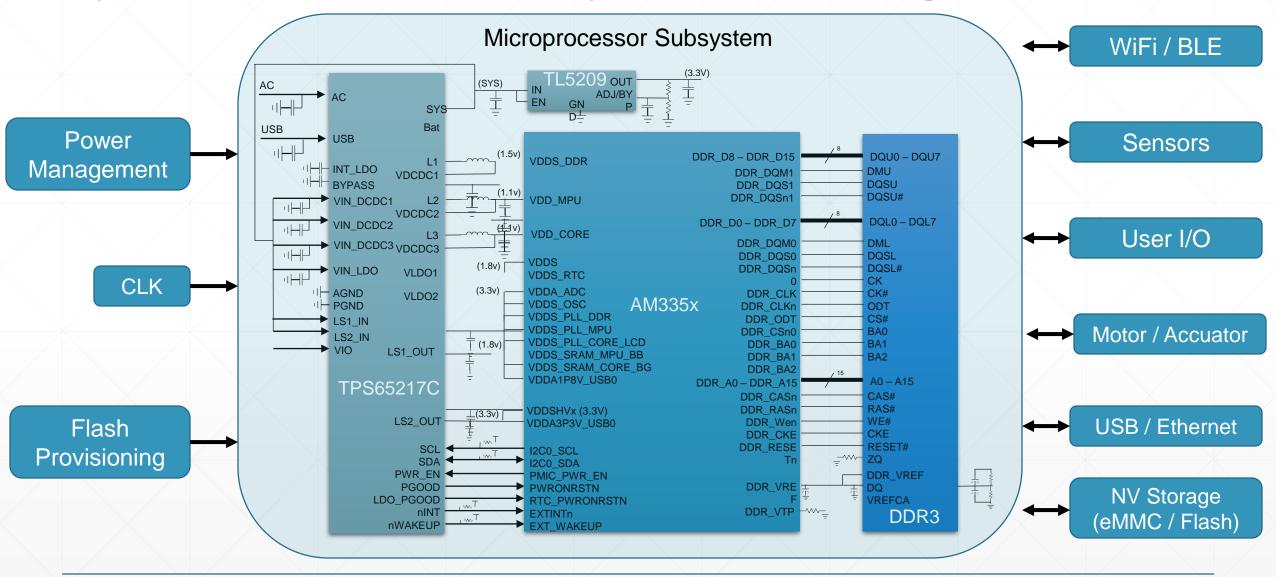
Moving up from a microcontroller can be scary ...

Microcontroller System Block Diagram



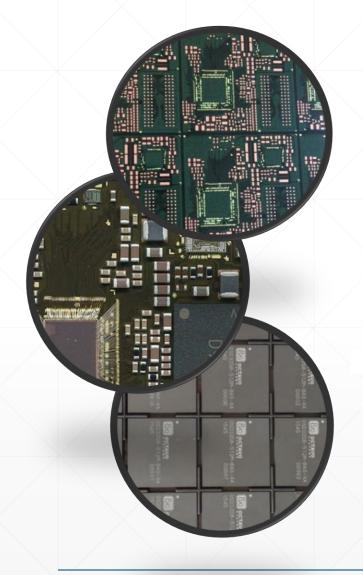
Becomes

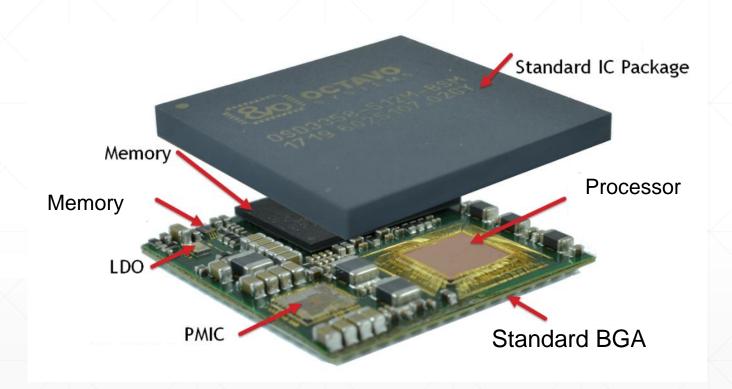
Typical Microprocessor System Block Diagram



How can we simplify this complexity?

System-in-Package

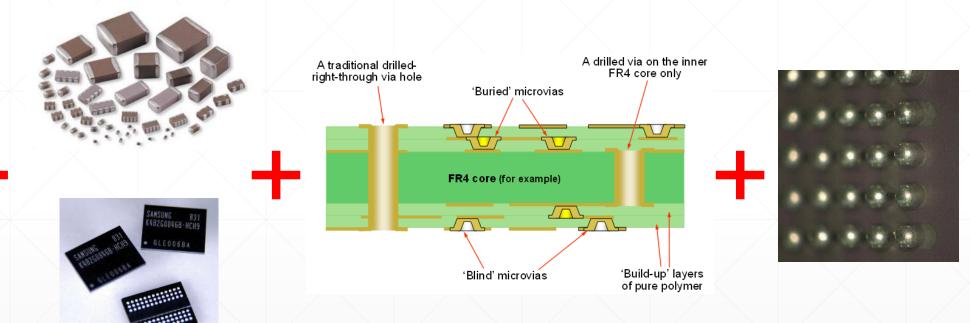




ΛNS Gold wire Copper Die-attach Substrate

Attached Die

What is System-in-Package

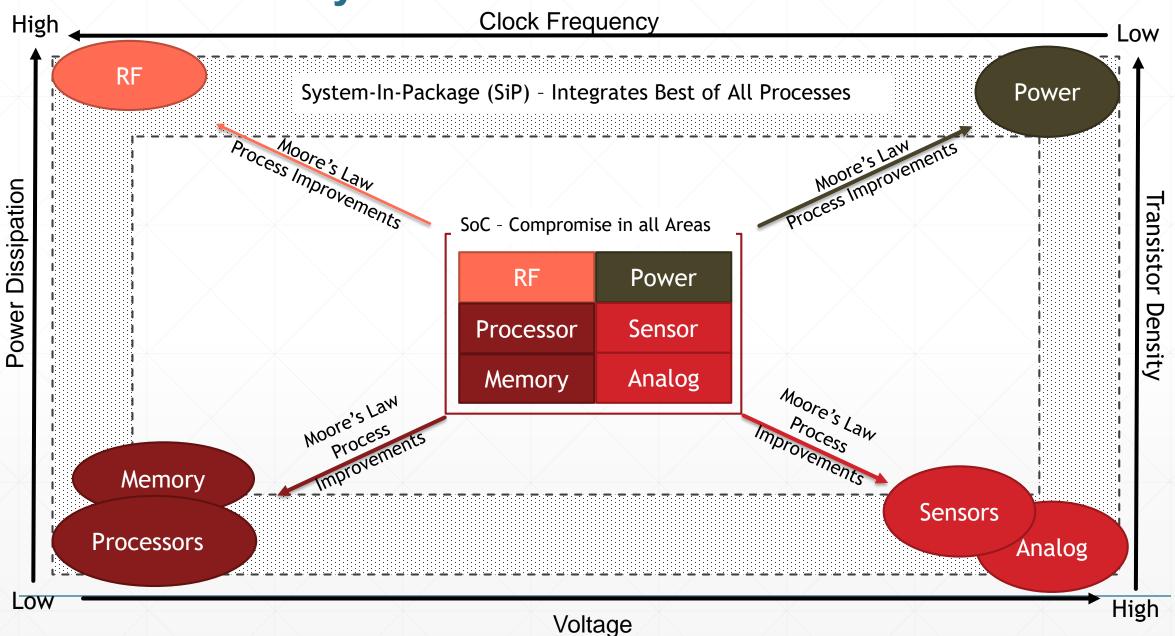


Discrete Components

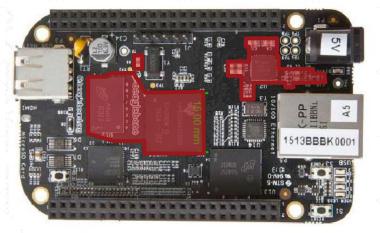
Substrate

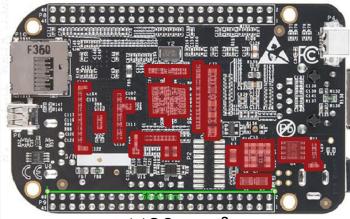
Pins

Why Can't We Just Use an SoC?

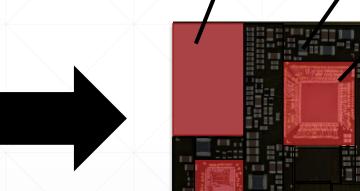


OSD3358 SiP Integration





1130 mm² BeagleBone Black Board



All Needed Resistors, Capacitors, and Inductors

TI Sitara AM335x Cortex-A8 1GHz

TI TL5209 LDO 3.3V Out

OSD3358 SiP

DDR3 SDRAM

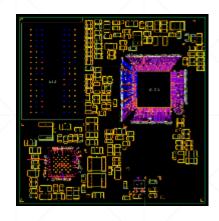
800MHz

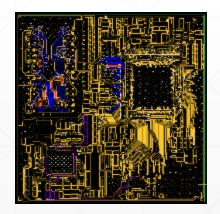
TI TPS65217C PMIC

Vin: Battery, 5VDC, USB

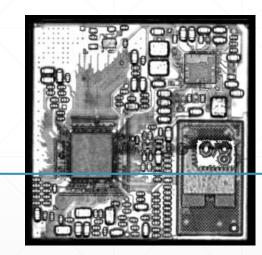
Vout: 1.8V, 3.3V, Sys_Vout

A Closer Look at a SiP

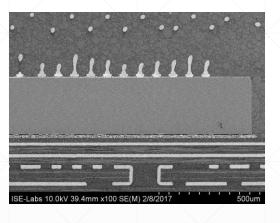


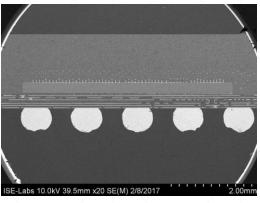


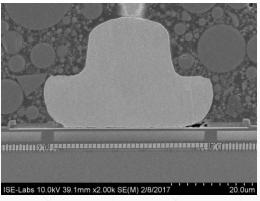
6 Layer Substrate



Manufactured SiP







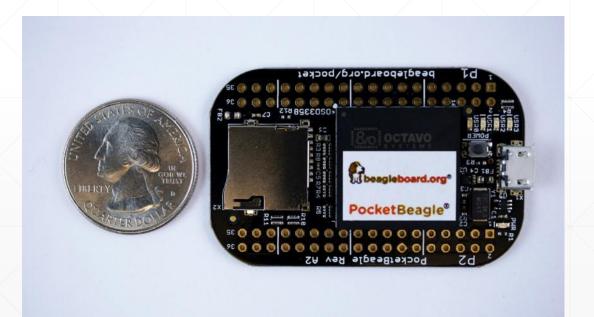
Cross-Section SEM Picture of SiP

PocketBeagle

http://bbb.io/pocket

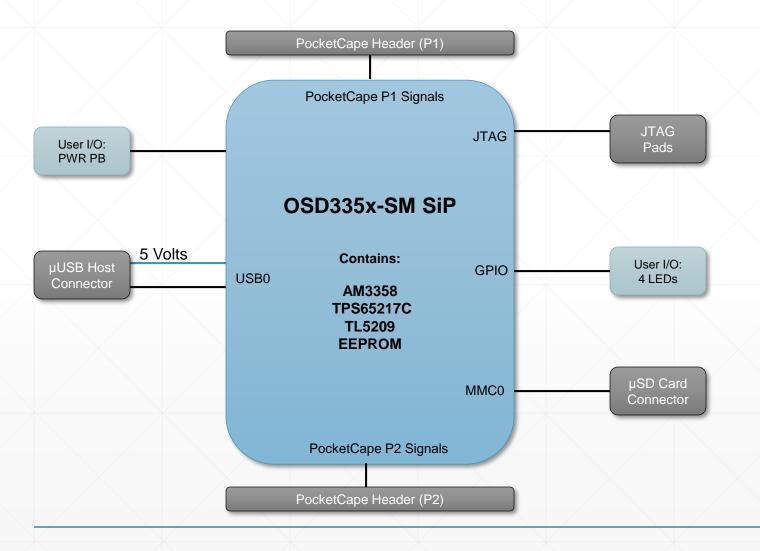
Forums: http://bbb.io/discuss

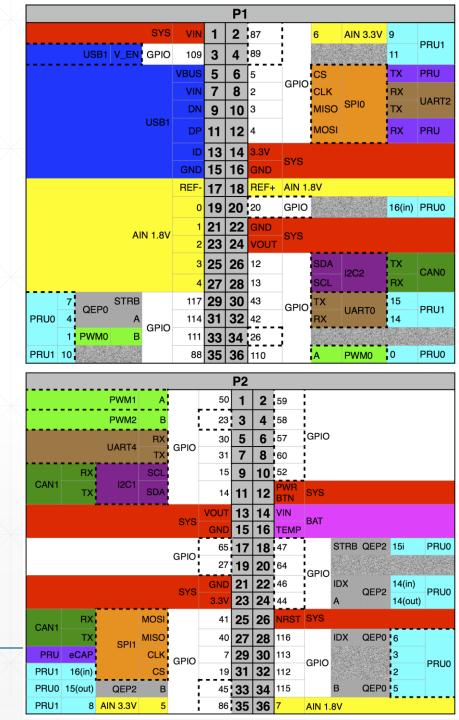
News: http://bbb.io/news



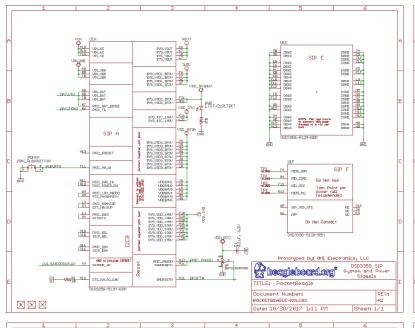
- Based on Octavo Systems OSD3358-SM SiP
 - ARM Cortex-A8 @ 1-GHz
 - 512 MB DDRs RAM integrated
 - ARM Cortex-M3
 - 2x200-MHz RISC Programmable Real-time Units (PRU)
 - Integrated power management
- Connectivity
 - Bootable microSD card slot
 - High speed USB 2.0 OTG (host/client) control signals
 - Dual 36-pin expansion headers
 - 8 analog inputs (6 @ 1.8V and 2 @ 3.3V)
 - 44 digital GPIOs
 - 3 UARTS
 - 2 I2C
 - 2 SPI
 - 4 PWM
 - 2 QEP
 - 2 CAN
- \$25

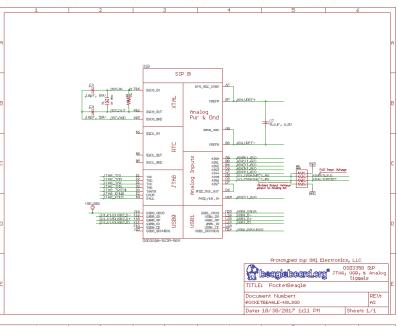
PocketBeagle Block Diagram

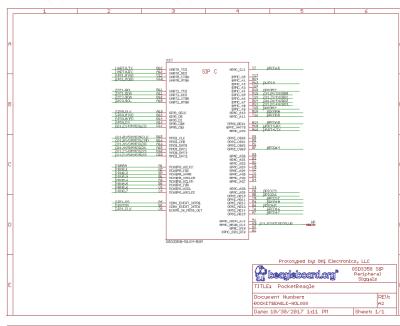


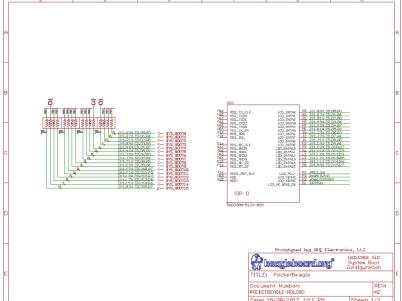


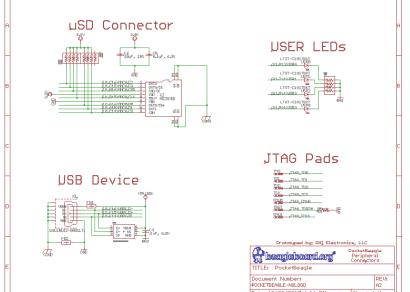
PocketBeagle Schematics

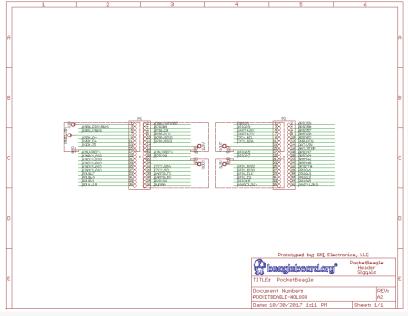




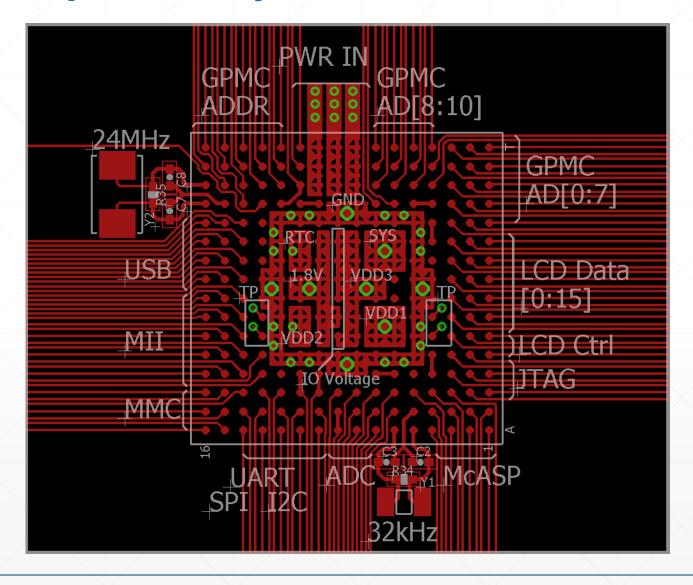








Simplified Layout



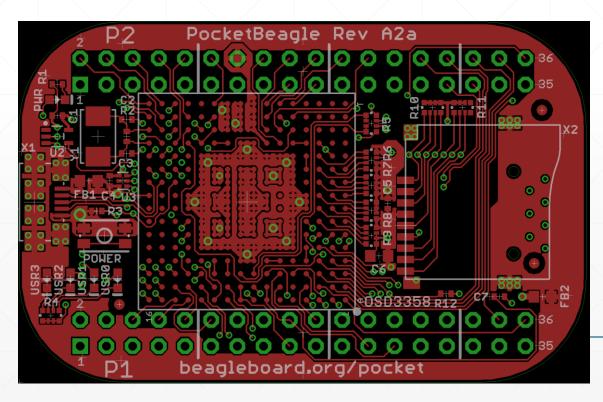
All Signals Escaped in a Single Layer

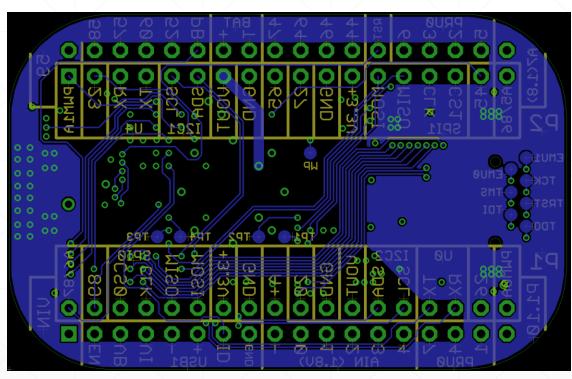
- 6 mil Trace Width
- ▶ 6 mil Space

All Power Domains and Internal Signals located in the center for easy connection

PocketBeagle Layout

- Open Source Schematics & Layout
- 4 layers PCB
 - 6 mil trace / 6 mil space
 - 15 mil drill / 25 mil via





Simplified Board Bring Up Process

- Hardware Bring Up
 - Verify Power Isolation (ie your power rails are not shorted to ground Don't release the magic smoke)
- Software Bring Up
 - Download Latest Image from BeagleBoard.org
 - Modify the device tree to meet your needs
 - Power up the board and check that everything boots properly
- You don't worry about
 - Bad voltages to the processor or DDR
 - DDR not working



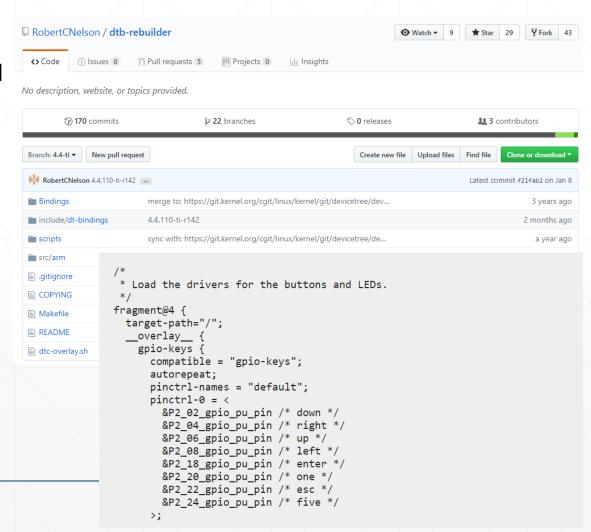




Modifying Your Device Tree

- Development boards provide good device tree infrastructure
 - Majority of your device tree is already done for you
 - Only update the items that are different for your board
 - Many examples to mine for information / help
 - https://github.com/RobertCNelson/dtb-rebuilder

- Prototyping can be done with device tree overlay
 - Allows testing on your SBC prototyping board



Using a SiP in your Linux Computer Design Will:

- Bring you 100+ components in one package
 - Makes board design faster, simpler and easier to add your own new features
 - Ensures easy board bring-up
- Give you the heart of the Computer Hardware in a single BGA package
 - Lower cost PCB, fewer board layers, single sided
 - Easy to manufacture with Some have even hand soldered it!
- Bridge the gap between Prototype and Production
 - Open Hardware + Open Source Software
 - Easy migration from SBC prototyping board to your custom PCB





Thank You

For more information come to our table at ELC Technical Showcase